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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO	
10/018,281	06/12/2002	Reinhard Mauermann	F-7251	8297	
28107 7	12/08/2003		EXAMINER		
	ID HAMBURG LLP	BRYANT, DAVID P			
122 EAST 42ND STREET SUITE 4000			ART UNIT	PAPER NUMBER	
NEW YORK,	NY 10168		3726	. >	
			DATE MAILED: 12/08/2003	$\mathcal{L}^{\mathcal{O}}$	

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Applicati	on No.	Applicant(s)	
	10/018,2	81	MAUERMANN ET AL.	
Office Action Summary	Examine		Art Unit	
	David P. I	Bryant	3726	
The MAILING DATE of this comm Period for Reply	unication appears on the	e cover sheet with the c	orrespondence address -	•
A SHORTENED STATUTORY PERIOD THE MAILING DATE OF THIS COMMU - Extensions of time may be available under the provision after SIX (6) MONTHS from the mailing date of this conclusion. If the period for reply specified above is less than thirty of the period for reply is specified above, the maximum of Failure to reply within the set or extended period for recommend and patent term adjustment. See 37 CFR 1.704(b) Status	INICATION. ons of 37 CFR 1.136(a). In no evolution on y (30) days, a reply within the stal n statutory period will apply and w sply will, by statute, cause the app ns after the mailing date of this co	ent, however, may a reply be tin utory minimum of thirty (30) day ill expire SIX (6) MONTHS from lication to become ABANDONE	nely filed s will be considered timely. the mailing date of this communica D (35 U.S.C. § 133).	tion.
1) Responsive to communication(s)	filed on <u>07 October 200</u>	<u>3</u> .		
2a) This action is FINAL .	2b) This action is no	on-final.		
3) Since this application is in condition closed in accordance with the pra	•			is
Disposition of Claims				
4) Claim(s) 1-8 and 10 is/are pending 4a) Of the above claim(s) 5-8 and 5) Claim(s) 1-4 is/are allowed. 6) Claim(s) is/are rejected. 7) Claim(s) is/are objected to 8) Claim(s) are subject to residue.	10 is/are withdrawn from			
Application Papers		- 1		
9)☐ The specification is objected to by	the Examiner.			
10) The drawing(s) filed on is/a	re: a) accepted or b)	objected to by the I	Examiner.	
Applicant may not request that any ot	ojection to the drawing(s) t	e held in abeyance. See	e 37 CFR 1.85(a).	
Replacement drawing sheet(s) includ				, ,
11)☐ The oath or declaration is objected	to by the Examiner. No	ote the attached Office	Action or form PTO-152.	
Priority under 35 U.S.C. §§ 119 and 120				
12) △ Acknowledgment is made of a cla a) △ All b) ☐ Some * c) ☐ None of 1. ☐ Certified copies of the priori 2. ☐ Certified copies of the priori 3. ☒ Copies of the certified copie application from the Interna * See the attached detailed Office ac 13) ☐ Acknowledgment is made of a clain since a specific reference was include 37 CFR 1.78. a) ☐ The translation of the foreign 14) ☐ Acknowledgment is made of a clain reference was included in the first se	f: ity documents have bee ity documents have bee es of the priority docume itional Bureau (PCT Rul ition for a list of the cert in for domestic priority u ded in the first sentence language provisional ap in for domestic priority u	en received. En received in Application received in Application received in Application for the specification of the specification of the specification application has been received.	on No ed in this National Stage ed. e) (to a provisional application Data S eived. and/or 121 since a speci	heet.
Attachment(s)				
Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review Information Disclosure Statement(s) (PTO-1449)			(PTO-413) Paper No(s) atent Application (PTO-152)	0.00

DETAILED ACTION

Election/Restrictions

Applicant's election with traverse of Group I, claims 1-4, in Paper No. 9 is acknowledged. The traversal is on the ground(s) that Group II should be examined along with Group I, in accordance with PCT Rules 13.1 and 13.2. This is not found persuasive because the Groups of claims are still considered to recite different technical features. For example, the method claims of Group I include limitations directed to the shape of the rivet and the type of wobbling motion to be imparted to the rivet, whereas no such features are recited in the Group II claims. Further, Group II includes limitations directed to a split die and a fixed, non-wobbling lower tool, whereas these features are absent from the Group I claims.

The requirement is still deemed proper and is therefore made FINAL.

Claims 5-8 and 10 are withdrawn from further consideration pursuant to 37 CFR 1.142(b), as being drawn to a nonelected invention, there being no allowable generic or linking claim.

Drawings

Figure 1 should be designated by a legend such as -- Prior Art-- because only that which is old is illustrated. See MPEP § 608.02(g). A proposed drawing correction or corrected drawings are required in reply to the Office action to avoid abandonment of the application. The objection to the drawings will not be held in abeyance.

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Claim Objections

Claims 1-4 are objected to because of the following informalities:

Claim 1:

In line 2, "semitubular rivet" should be changed to read --a semitubular rivet--.

Appropriate correction is required.

Allowable Subject Matter

Claims 1-4 are allowed. However, it is suggested that applicant amend claim 1 in accordance with the suggestion above.

The following is a statement of reasons for the indication of allowable subject matter:

The prior art fails to teach or fairly suggest a method of punch riveting stacked objects with a semitubular rivet in which one or both of the riveting tools are imparted with a wobbling movement as the rivet is driven into the objects. Although wobbling riveting machines and methods are known in the art, the wobbling action is conventionally performed to deform the free end of a rivet into engagement with an opening in one of the sheets to be riveted (e.g. see U.S. Patent Nos. 3,653,243 and 3,613,981 to Ramseier, and U.S. Patent No. 6,161,273 to Rivera et al.). Punch riveting (more conventionally referred to as "pierce riveting") is understood to be the type of riveting in which a tubular portion of a rivet is driven through an upper sheet and into (but not through) a lower sheet, with the tubular portion being driven outwardly within the lower sheet to interlock the rivet therein (as shown in applicant's Figure 1, which is acknowledged to be prior art). There is no teaching in the art of incorporating a wobbling motion into a punch riveting process, as claimed by applicant.

Conclusion

This application is in condition for allowance except for the following formal matters:

- (1) Non-elected claims 5-8 and 10 must be canceled.
- (2) Applicant is requested to amend claim 1 as suggested above.

Prosecution on the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

A shortened statutory period for reply to this action is set to expire **TWO MONTHS** from the mailing date of this letter.

Telephone inquiries regarding the status of this application, or other general questions, by persons entitled to the information, should be directed to the group clerical personnel. In as much as the official records and applications are located in the clerical section of the examining groups, the clerical personnel can readily provide status information. M.P.E.P. 203.08. The Group clerical receptionist number is (703) 308-1148.

If in receiving this Office Action it is apparent to applicant that certain documents are missing, e.g., copies of references cited, form PTO-1449, form PTO-892, etc., requests for copies of such papers or other general questions should be directed to Tech Center 3700 Customer Service at (703) 306-5648, or fax (703) 872-9301 or by email to CustomerService3700@uspto.gov.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to **David Bryant** whose telephone number is (703) 308-1859. Draft amendments or proposed changes to the application may be faxed directly to the examiner at any time via RightFAX at (703) 746-4213 (formal inquiries or responses should <u>NEVER</u> be faxed to this number). The examiner can normally be reached on **Mondays-Thursdays from 6:30 AM to 5:00 PM.**

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Peter Vo can be reached on 703-308-1789. The official fax phone number for the organization where this application or proceeding is 703-872-9306 for all communications (including After Final communications).

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Other helpful telephone numbers are listed for applicant's benefit.

Allowed Files & Publication

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> David P. Bryant Primary Examiner

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